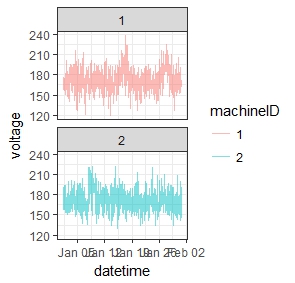
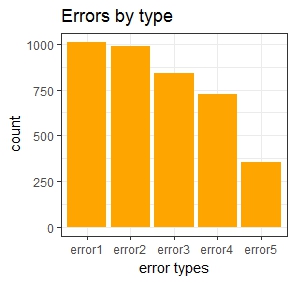
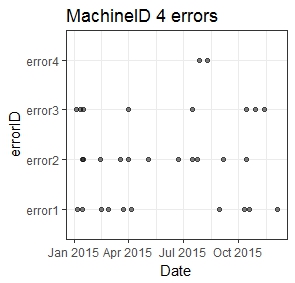
**EDA Plots**



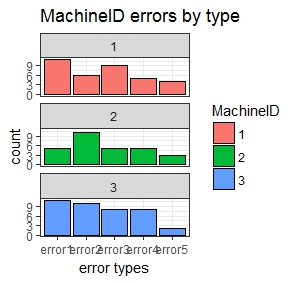
**Fig.1** Sample time plot on Volt for different machine ID



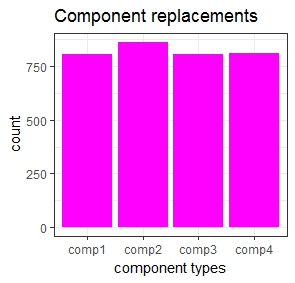
**Fig.2** Types of errors



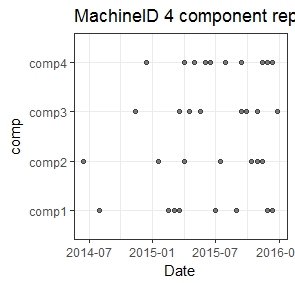
**Fig.3** Scatter plot of Machine ID w.r.t errors



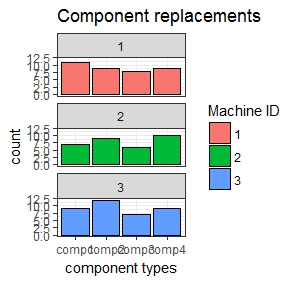
**Fig.4** Error by Machine ID



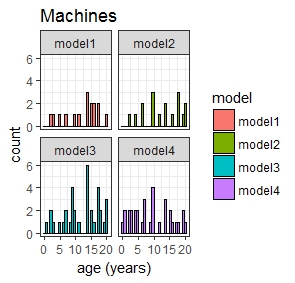
**Fig.5**. Count of Component Replacement



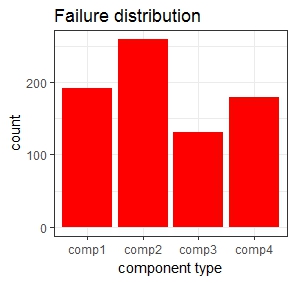
**Fig.6**. Comp. Replacement by Machine ID



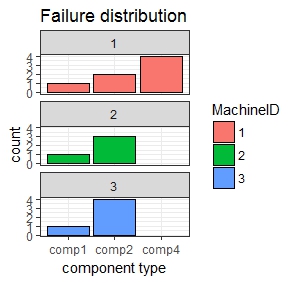
**Fig.7** Comp . Replacement by Machine ID Types



**Fig.8**. Machine age w.r.t. modes



**Fig.9**. Failure Distribution across components



**Fig.10**. Failure distributions for different machines